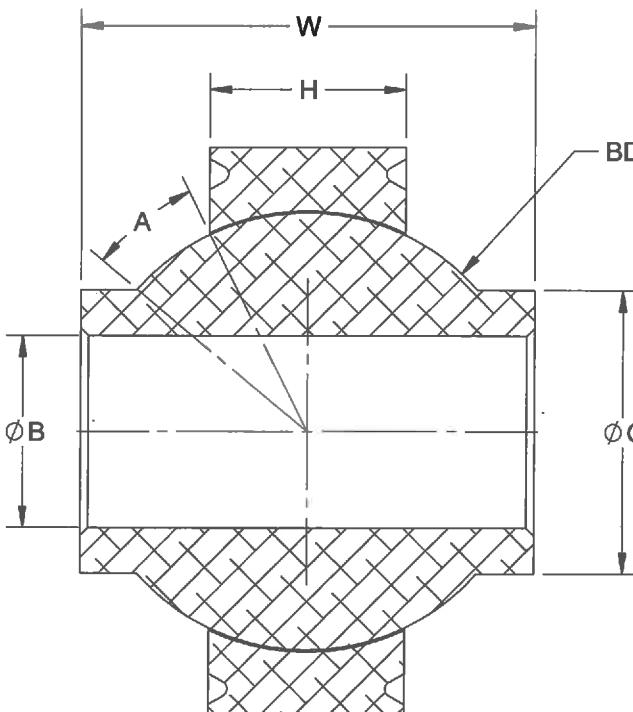
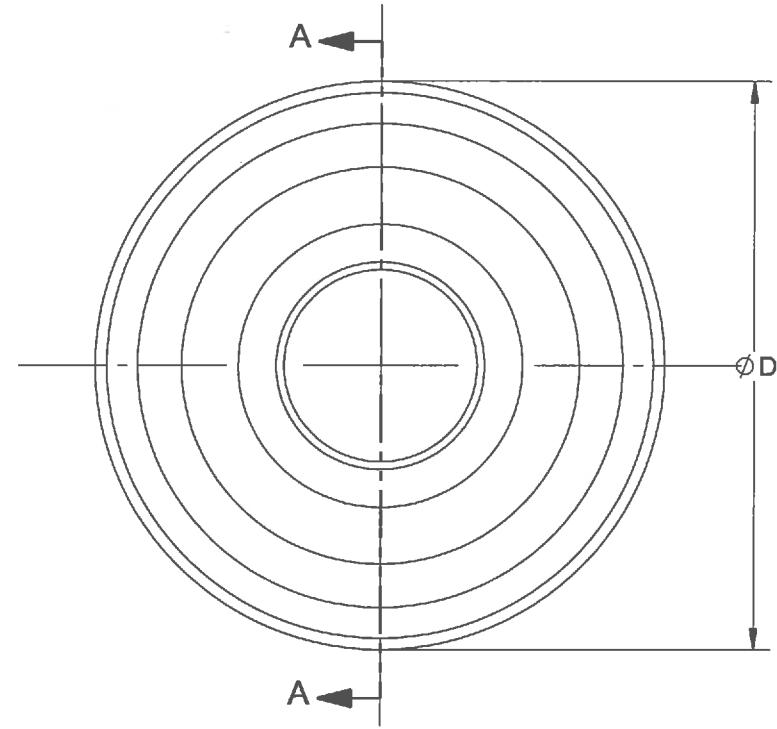
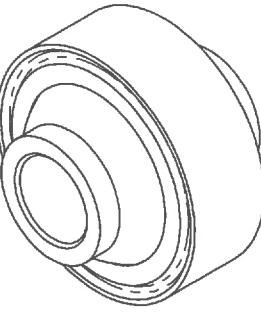


SPECIFICATION CONTROL DRAWING**SECTION A-A**

EAGLE PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	SUPPLIER	" ϕ B"	" ϕ D"	"W"	"H"	" ϕ O"	"BD"	"A"	WEIGHT
E4596-1	SPHERICAL BEARING	AURORA BEARING COMPANY	HAB-4TG OR HAB-4TG-500	ROD ENDS MECHANICAL	0.250	0.740	0.593	0.255	0.390	0.593	24°	0.04 LBS

E4596-X SPHERICAL BEARING

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE

A	NEW ISSUE	12.12.03
REV.	DESCRIPTION	BY DATE
DESIGN	<i>AS</i>	EAGLE COPTERS LTD
DRAWN	<i>AS</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>RF</i>	DRAWING NO.
MFG. APPR.	<i>SA</i>	REV. A
APPROVED	<i>AS</i>	E4596
DE APPR.	<i>AS</i>	SHEET 1 OF 1
DATE	12.12.03	SCALE
		SPHERICAL BEARING
		NTS
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